#### INSTALLATION

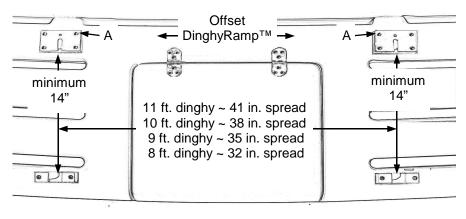
# Nautley highly recommends having a knowledgeable person in marine service repair to install the lifting arms.

- Step 1 Determine where to locate the lifting arms on the swim platform. Offset DinghyRamp™ port or starboard depending on the dinghy's weight distribution. Stern lifting arm should be an estimated 8 inches from dinghy's transom. Consider these factors:
  - a) The amount of weight capacity required.
  - b) How is weight distributed with motor, fuel, and accessories?
  - c) How much space is needed between the yacht's transom and dinghy to reach the drain plug and to attach tie-down straps?
  - d) Will the outboard motor clear the swim platform in the down position or will it stay in the up position?
  - e) Will DinghyRamp™ interfere with a transom door or ladder?
  - f) Are mounting holes clear of swim platform support brackets?

The DinghyRamp™ requires a minimum unobstructed depth of:

- 14 inches between brackets for 150 pound capacity per arm
- 20 inches between brackets for 200 pound capacity per arm
- 26 inches between brackets for 250 pound capacity per arm

Spread arms an approximate 32 - 41 inches from center-to-center.



#### INSTALLATION

- **Step 2** Pre-drill one hole (A) through the swim platform for both locking brackets. Fasten SS top plate and locking bracket with one pan screw, washer, and lock nut provided.
- **Step 3** Slide lifting arms into the arm brackets and locking brackets and insert push pin.
- **Step 4** With the DinghyRamp<sup>™</sup> in place, adjust lifting arms so they are parallel and facing aft.
- **Step 5** Adjust arm brackets to the edge of the swim platform.
- **Step 6** Using the mounting brackets as a template, drill the (10) remaining holes.
- **Step 7** Remove all parts from the swim platform and caulk around the holes.
- **Step 8** Bolt locking brackets using (8) pan screws and arm brackets using (4) pan screws provided.

### **INSTALLATION (Integrated Swim Platform)**

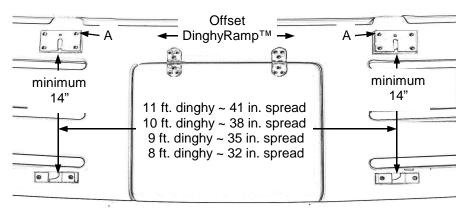
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  - e) Will DinghyRamp™ interfere with a transom door or ladder?
  - f) Are mounting holes clear of swim platform support brackets?

The DinghyRamp™ requires a minimum unobstructed depth of:

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- 20 inches between brackets for 200 pound capacity per arm
- 26 inches between brackets for 250 pound capacity per arm

Spread arms an approximate 32 - 41 inches from center-to-center.



### **INSTALLATION (Integrated Swim Platform)**

- **Step 2** Pre-drill one 7/32 hole (A) into the swim platform for locking bracket.
- Type I **SOLID WOOD CORE**: Fasten SS top plate and locking bracket with one lag screw, not included.

Requires: 7/32 drill bit

(8) 1/4" X 2" stainless lag screws

(4) #14 X 2.5" stainless phillips pan head tapping screws

Type II **HOLLOW CORE**: Fasten SS top plate and locking bracket with one pan screw provided and use one toggler anchor, not provided. Follow instructions on packaging for toggler anchor installation.

Requires: 1/2 inch drill bit

(12) 1/4-20 stainless toggler anchors
Can be purchased at your local marine center.

- **Step 3** Slide lifting arms into the arm brackets and locking brackets and insert push pin.
- **Step 4** With the DinghyRamp<sup>™</sup> in place, adjust lifting arms so they are parallel and facing aft.
- **Step 5** Adjust arm brackets to the edge of the swim platform.
- **Step 6** Using the mounting brackets as a template, drill the (10) remaining holes.
- **Step 7** Generously caulk the bottoms of all mounting brackets and fasteners with 3M 5200 adhesive / sealant.
- **Step 8** Bolt locking and arm brackets based on type I or II.